



Digital Designed Manufacturing of Precision Particulate Products (DigiP3)

Kevin J Roberts and Cai Y Ma

School of Chemical and Process Engineering
University of Leeds, Leeds LS2 9JT, UK

K.J.Roberts@leeds.ac.uk, 0044 (0)113 3432408 & C.Y.Ma@leeds.ac.uk, 0044 (0)113 3437809

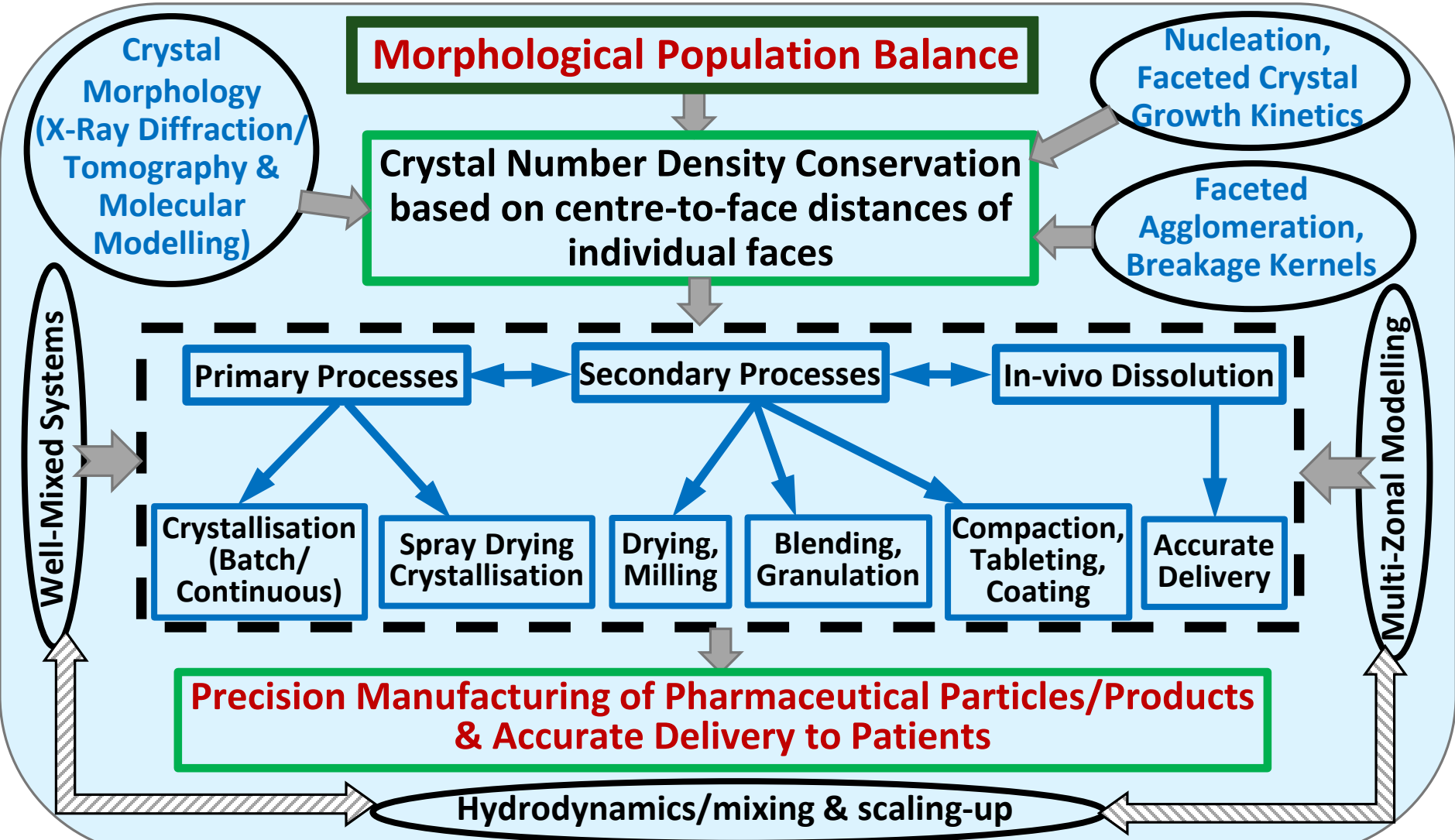
▪ Aim

- Develop multi-scale modelling and characterisation tools (DigiP3) to digitally design & accurately manufacture precision particulate products for health (pharmaceutical), fine chemical, biotech etc. industries



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Precision Particle Design – A Morphological Approach



Importance & modelling of surface/liquid interface & surface/solution chemistry



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VisualHABIT

Mesosopic Model

Molecular/crystal
structure

VisualHABIT

Attachment
energy

Morphology,
relative surface
area, surface
chemistry

MPB



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Nucleation & face growth kinetics

Nucleation Model

Molecular (solute & solvent) structure, supersaturation

MD, Micro-CFD, Molecular-MPB

Molecular clusters & distribution

Nucleation kinetics (primary or secondary)

MPB

Face Growth Model

Molecular (solute & solvent) structure, supersaturation, morphology

KBHR with mass transfer, VisualHABIT, in situ sizing/imaging

Face-based normal distances, Molecules interaction at solid/solution interface

Face growth rates

MPB



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Face-based agglomeration & breakage kernels

Molecular (solute & solvent) structure, supersaturation, morphology

Face-t agglomeration Model

MD, VisualHABIT, Molecular-MPB

Molecular clusters & distribution, capillary force, probability & efficiency of collision

Face-based agglomeration kernel

MPB

Molecular (solute & solvent) structure, supersaturation, morphology

Facet breakage Model

DEM, FEM, VisualHABIT

Slip plane, shear force & collision probability/efficiency, elastic/plastic properties

Face-based breakage kernel

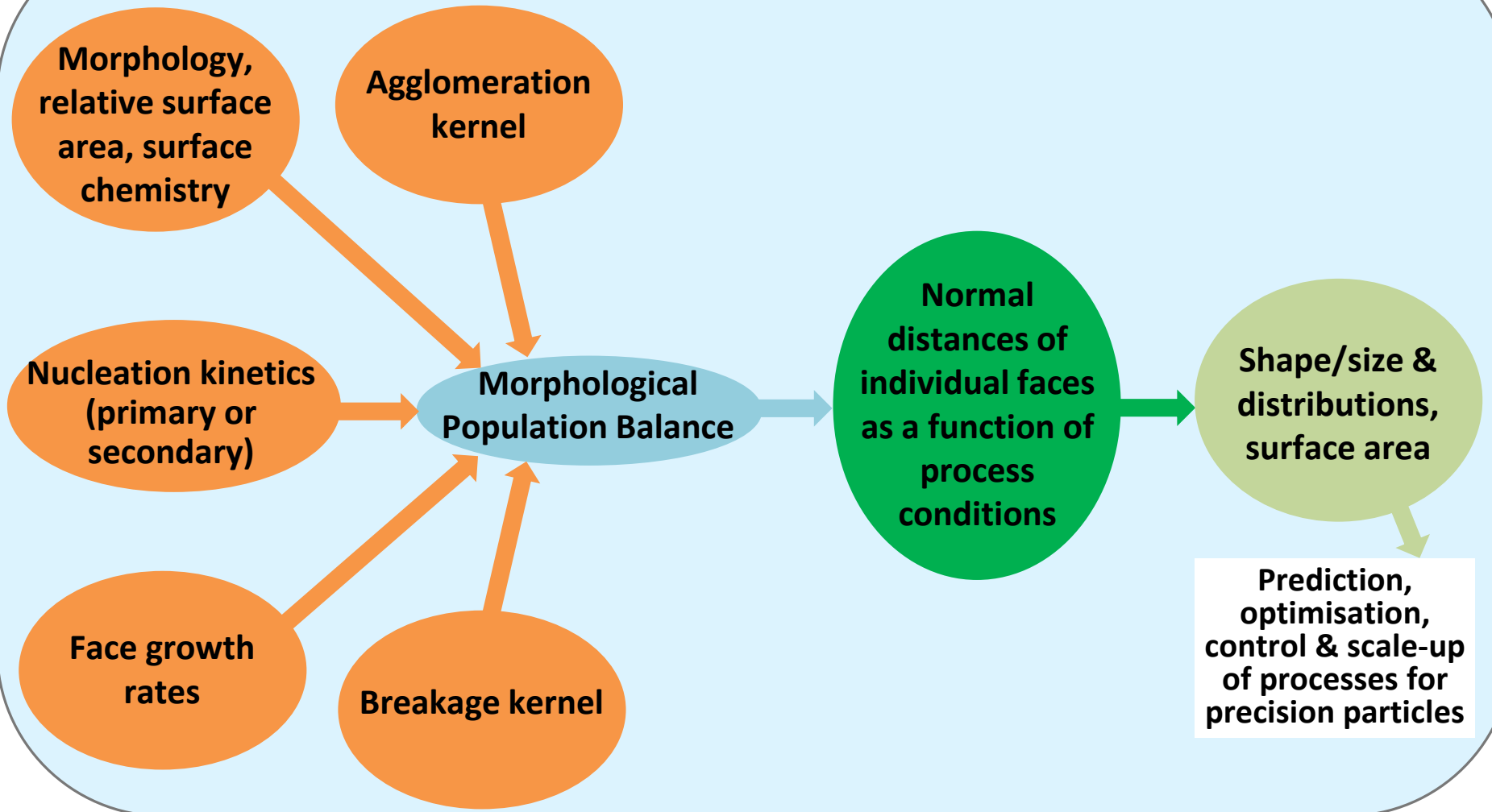
MPB



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Morphological population balance

Continuum Model





■ Objectives

- To implement VisualHABIT/SystSearch (Leeds) into CCDC's Mercury for molecular/crystal (& morphological properties) modelling
- To integrate kinetics at wetted surface/boundary/liquid bridge, facet growth kinetics, facet agglomeration & breakage kernels into MPB (morphological population balance) and their coupling with CFD
 - With MD & molecular-MPB, micro-CFD for molecular clusters, a molecular-based model accounting for wetted face, liquid bridge, shear-affected boundary for particulate processes involving in solid/solution interface
 - Facet growth mechanism, obtained from *in situ* growth measurement using particle sizing & imaging, for MPB model development & validation
 - Facet agglomeration & breakage with DEM/MD/molecular-MPB
- To develop an integrated digital design platform (DigiP3) for precision manufacturing of particulate products
- To enable particulate manufacturing companies to digitalise their processes for producing materials with highest added value



■ **Innovative Aspects**

- Precision manufacturing of particles
- Integrated models for digital design of pharmaceutical (& other particulate) manufacture processes
- Mechanistic process models based on first-principles for wide range application of particle production and drug delivery

■ **Expected Impact**

- Significantly reduce experiments required by traditional try-and-error R&D mode
- Speed up model blocks building for specific industrial process problems
- Provide reliable working ranges and guides for decision making during precision manufacturing of particles



■ **Expected Results**

- A coupled micro-scale CFD, MPB & MD modelling framework for molecules/clusters behaviour at particle surface/solution boundary layer (TRL4)
- First-principle mechanisms of 2nd nucleation & faceted growth kinetics, agglomeration/breakage kernels from coupled CFD-MPB-MD modelling (TRL4-5)
- System-scale process model (DigiP3) for precision manufacturing of pharmaceuticals & other particulates (TRL4-6)
- Case studies with industrial particle manufacturing systems (TRL4-6)



■ **Models identified (for development)**

- Systematic search & VisualHABIT (Leeds)
- Morphological population balance (Leeds)
- Molecular dynamics (Hartree/Leeds)
- CFD (OpenFoam, ANSYS) (Leeds/Hartree)
- gPROMS Formulated Products (PSE)
- Other models?

■ **Partners**

- Identified partners
 - TU Delft (Prof Herman Kramer)
 - Technobis (Stephan van Banning)
 - PSE (Sean Bermingham)
 - CCDC (Cambridge Crystallographic Data Centre)
 - Hartree Centre, SFTC (Science and Technology Facilities Council, UK)
 - Pixact (Markus Honkanen)
- Other partners in areas below
 - Secondary nucleation
 - Agglomeration kernel
 - Breakage kernel